

NOTES:

- 1. MATERIAL & COLOR: PVC CLEAR
- 2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.
- 5. LUER'S COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 3 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

<b>DRAWN BY</b> dcoughlin	<b>DATE</b> 10/15/2009
<b>APPROVED BY</b> DK	<b>DATE</b> 10/04/24
<b>MATERIAL</b> SEE NOTE	
<b>FINISH</b>	
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	<b>THIRD ANGLE PROJECTION</b> 

**HR® Halkey-Roberts®**

**TITLE**  
**LUER LOCK VALVE**

**SIZE** **A**

**DRAWING NO.** **C247106001**

**REV** **G**

**SCALE** **1:1**

**DO NOT SCALE DRAWING**

**SHEET** **1 OF 2**

BILL OF MATERIAL

THREADED ADAPTER:  
2212RHT1118C040 PVC GAMMA GRADE CLEAR


LUER LOCK VALVE BODY:  
2212RHT1118C040 PVC GAMMA GRADE CLEAR

STEM: SILICONE CLS2600HR W/ K71008 COLORANT BLACK.

PLUG: H0500HNPOLYPROPYLENE CLEAR

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<b>APPROVED BY</b>	DK	<b>DATE</b>	10/04/24
<b>MATERIAL</b>			
<b>FINISH</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b>		<b>THIRD ANGLE PROJECTION</b> 	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01			
THREE PLACE DECIMAL ± .005			



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<b>SIZE</b>	<b>DRAWING NO.</b>	<b>REV</b>	
<b>A</b>	<b>C247106001</b>	<b>G</b>	
<b>SCALE</b>	<b>DO NOT SCALE DRAWING</b>	<b>SHEET</b>	<b>2 OF 2</b>
<b>1:1</b>			