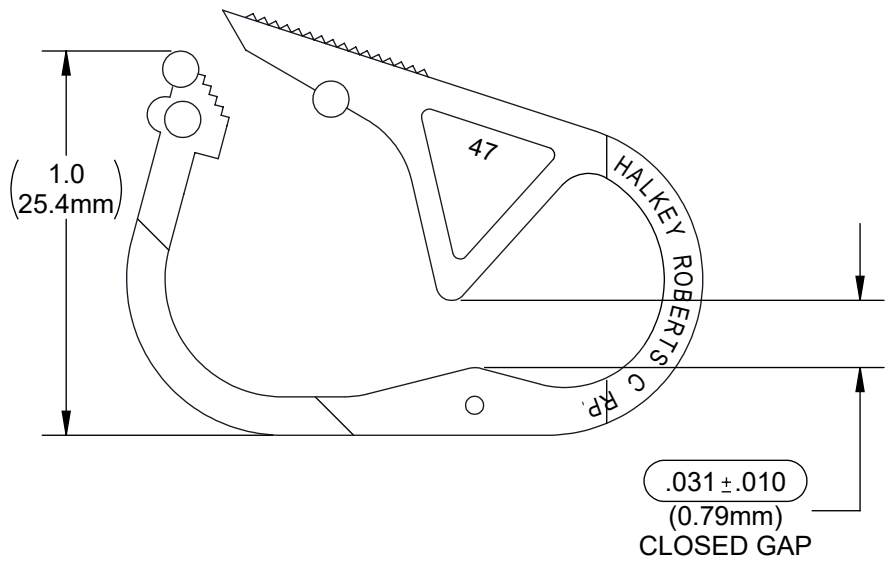
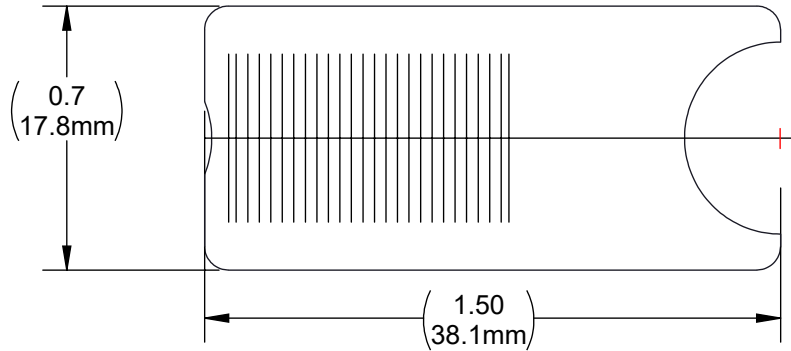
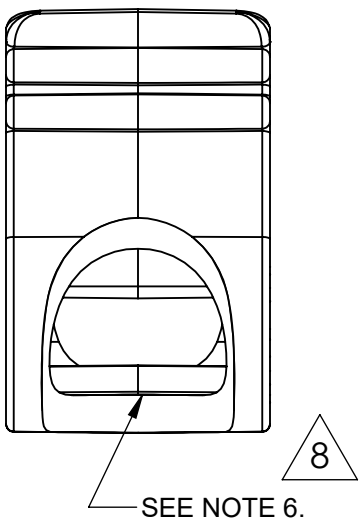
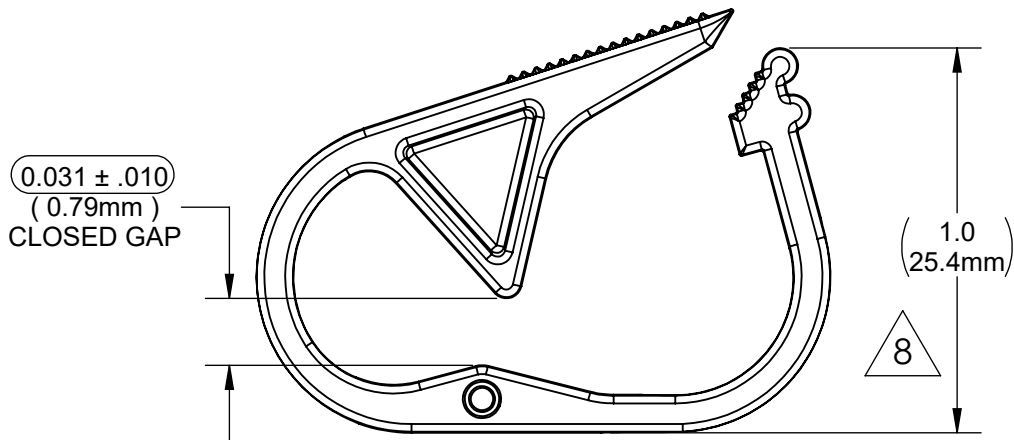
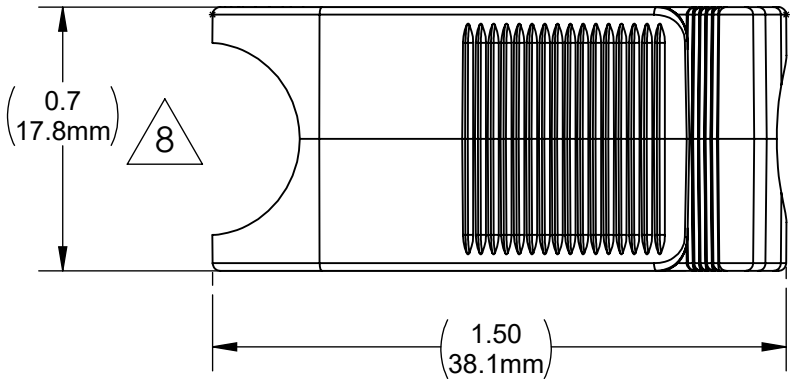


REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
P	ADD SUFFIX "GY" TO NOTE 1. ECO 6980	6/09/16	AK
R	REMOVE SUFFIX VX ECO 12863	10/29/24	DK



- NOTES:
- SUFFIX INDICATES MATERIAL & COLOR:
NO SUFFIX WHITE POLYPROPYLENE
B - BLUE " "
R - RED " "
Y - YELLOW " "
GW - WHITE POLYPROPYLENE GAMMA STABLE
GY - YELLOW POLYPROPYLENE GAMMA STABLE


- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN MILLIMETERS BELOW.
- MISMATCH SHOULD BE NO MORE THAN .005 MAX.
- MAX TUBING DIA. (0.50").

7. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.

8. ALTERNATE VIEWS ARE SHOWN OF NEW MOLD, RADIUS CONFIGURATION.

SEE NOTE 6.

QUALITY CRITERIA
O.D. FLASH 0.020 MAX. (0.5mm)
GATE VESTIGE 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		FINISH		TITLE TUBING CLAMP	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		DRAWING NO. C340TCOP2X	
THIRD ANGLE PROJECTION 		SIZE B		REV R	
SCALE 2:1		DO NOT SCALE DRAWING		SHEET 1 OF 2	

SUFFIX: BILL OF MATERIAL

NONE	H0500HN POLYPROPYLENE, 8C902 WHITE
B	H0500HN POLYPROPYLENE, 350885JPMBA BLUE
R	H0500HN POLYPROPYLENE, 8AR313619MB RED
Y	H0500HN POLYPROPYLENE, 8AY313747MB YELLOW
GW	P5M6K-080 POLYPROPYLENE, 8C902 WHITE
GY	P5M6K-080 POLYPROPYLENE, 8AY313747MB YELLOW

DRAWN BY		DC	DATE		2/13/2013
APPROVED BY		DK	DATE		10/29/24
MATERIAL		SEE NOTES			
FINISH					
TITLE					
HR® Halkey-Roberts®					
TUBING CLAMP					
SIZE		B	DRAWING NO.		C340TCOP2X
SCALE		2:1	DO NOT SCALE DRAWING		SHEET
					2 OF 2

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION. ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

